

Data Sheet

Customer: _____

Product: Current Sensing Metal Chip Resistor
-CSM Series

Size: 0402/0603/0805/1206/2010/2512

Issued Date: 03-Feb-25

Edition: REV. B8



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Current Sensing Metal Chip Resistor

■ Features

- SMD Type designed for automatic insertion (CSM02 : The soldering side has a black mark on the product surface .)
- High power rating in small size
- Low resistance resistor for current detection
- Metal foil construction ensures high reliability and performance with very low and stable TCR
- Designed for current sense circuits in power electronic systems
- Pb-Free to meet RoHS requirements
- AEC-Q200 Qualified (only High Power Rating)
- Inherently Anti-Sulfur

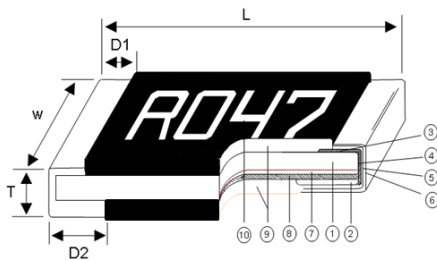
■ Applications

- Automotive (only High Power Rating)
- Power Management Applications
- Switching Power Supply
- Over Current Protection in Audio Applications
- Voltage Regulation Module (VRM)
- DC-DC Converter, Battery Pack, Charger, Adaptor

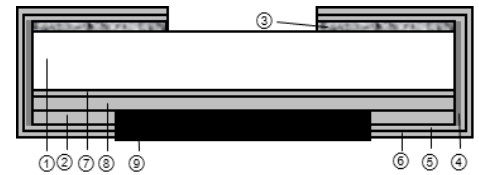
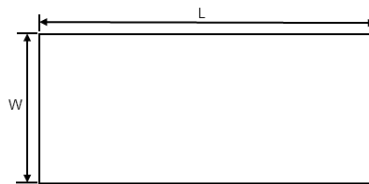


■ Construction

For 0603 - 2512 Size



For 0402 Size



①	Alumina Substrate	⑤	Barrier Layer	⑨	Primary Overcoat
②	Bottom Electrode	⑥	External Electrode	⑩	Marking
③	Top Electrode	⑦	Adhesive		
④	Edge Electrode	⑧	Resistor Layer		

■ Dimensions

For Standard Series

Type	Size (Inch)	Power (W)	Resistance Range (mΩ)	L	W	T	D1	D2	Weight (g) (1000pcs)
CSM03	0603	1/8	10 – 18	1.60±0.15	0.85±0.15	0.45±0.15	0.30±0.25	0.35±0.25	2.63
			19 – 100	1.60±0.15	0.85±0.15	0.40±0.15	0.30±0.25	0.35±0.25	2.53
CSM05	0805	1/4	10 – 18	2.05±0.15	1.25±0.15	0.60±0.15	0.30±0.25	0.35±0.25	6.24
			19 – 100	2.05±0.15	1.25±0.15	0.60±0.15	0.30±0.25	0.35±0.25	5.63
CSM06	1206	1/2	10 – 18	3.10±0.15	1.55±0.15	0.60±0.15	0.50±0.25	0.60±0.25	13.30
			19 – 100	3.10±0.15	1.55±0.15	0.60±0.15	0.50±0.25	0.60±0.25	11.63
CSM10	2010	3/4	10 – 18	5.00±0.20	2.50±0.20	0.60±0.15	0.60±0.30	0.80±0.30	31.42
			19 – 100	5.00±0.20	2.50±0.20	0.60±0.15	0.60±0.30	0.80±0.30	28.35
CSM12	2512	1	10 – 18	6.40±0.20	3.10±0.20	0.60±0.15	0.70±0.30	0.80±0.30	45.21
			19 – 100	6.40±0.20	3.10±0.20	0.60±0.15	0.70±0.30	0.80±0.30	43.49

For High Power Series

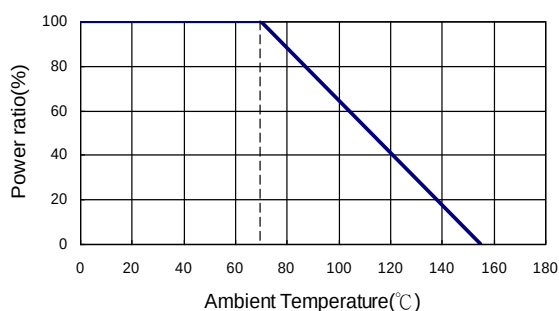
Type	Size (Inch)	Power (W)	Resistance Range (mΩ)	L	W	T	D1	D2	Weight (g) (1000pcs)
CSM02	0402	1/4	5 – 9	1.05±0.10	0.55±0.10	0.45±0.10	-	0.35±0.15	1.09
			10 – 18	1.05±0.10	0.55±0.10	0.45±0.10	-	0.30±0.15	1.11
			19 – 50	1.05±0.10	0.55±0.10	0.40±0.10	-	0.30±0.15	0.93
CSM03	0603	1/2	5 – 9	1.60±0.15	0.85±0.15	0.45±0.15	0.30±0.25	0.55±0.25	2.50
			10 – 18	1.60±0.15	0.85±0.15	0.45±0.15	0.30±0.25	0.35±0.25	2.63
			19 – 100	1.60±0.15	0.85±0.15	0.40±0.15	0.30±0.25	0.35±0.25	2.53
CSM05	0805	3/4	5 – 9	2.05±0.15	1.25±0.15	0.60±0.15	0.30±0.25	0.60±0.25	6.37
			10 – 18	2.05±0.15	1.25±0.15	0.60±0.15	0.30±0.25	0.35±0.25	6.24
			19 – 100	2.05±0.15	1.25±0.15	0.60±0.15	0.30±0.25	0.35±0.25	5.63
CSM06	1206	1	5 – 9	3.10±0.15	1.55±0.15	0.60±0.15	0.50±0.25	1.00±0.25	12.14
			10 – 18	3.10±0.15	1.55±0.15	0.60±0.15	0.50±0.25	0.60±0.25	13.30
			19 – 100	3.10±0.15	1.55±0.15	0.60±0.15	0.50±0.25	0.60±0.25	11.63
CSM10	2010	1.5	5 – 9	5.00±0.20	2.50±0.20	0.60±0.15	0.60±0.30	1.55±0.30	28.59
			10 – 18	5.00±0.20	2.50±0.20	0.60±0.15	0.60±0.30	0.80±0.30	31.42
			19 – 100	5.00±0.20	2.50±0.20	0.60±0.15	0.60±0.30	0.80±0.30	28.35
CSM12	2512	2	5 – 9	6.40±0.20	3.10±0.20	0.60±0.15	0.70±0.30	1.80±0.30	48.30
			10 – 18	6.40±0.20	3.10±0.20	0.60±0.15	0.70±0.30	0.80±0.30	45.21
			19 – 100	6.40±0.20	3.10±0.20	0.60±0.15	0.70±0.30	0.80±0.30	43.49

Part Numbering

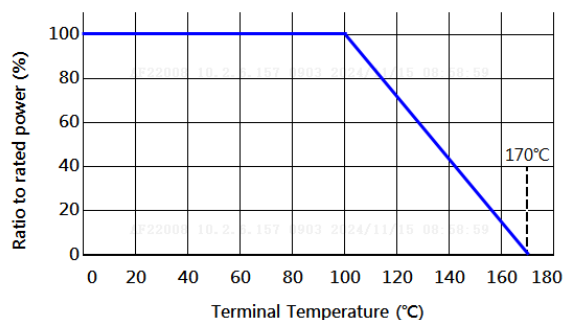
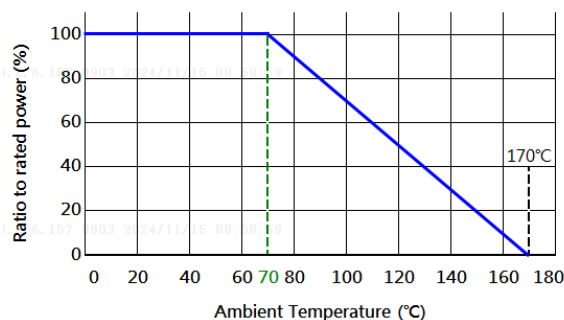
CSM	06	F	T	E	U	R006	
Product Type	Dimensions (L×W)	Resistance Tolerance	Packaging Code	TCR (PPM/°C)	TCR (PPM/°C)	Resistance	Marking
	02: 0402 03: 0603 05: 0805 06: 1206 10: 2010 12: 2512	D: ±0.5% F: ±1% G: ±2% J: ±5%	T: Taping Reel	D: ±50 E: ±100 K: ±150 F: ±200 G: ±300	W : 1/8W V : 1/4W U: 1/2W Q: 3/4W T: 1W A: 1.5W S: 2W	R003: 0.003Ω R010: 0.01Ω R100: 0.1Ω	Marking for E96 / E24

Derating Curve

For Standard Series



For High Power Series



Electrical Specifications

For Standard Series

Item Type	Power Rating at 70°C	Operating Temp. Range	Resistance Range (mΩ)				TCR (PPM/°C)
			±0.5%	±1%	±2%	±5%	
CSM03 (0603)	1/8W	-55 ~ +155°C	-	10 - 19			±100
				20 - 100			±50 ±100
CSM05 (0805)	1/4W		-	10 - 19			±100
			30 - 100	20 - 100			±50 ±100
CSM06 (1206)	1/2W		-	10 - 19			±100
			30 - 100	20 - 100			±50 ±100
CSM10 (2010)	3/4W		-	10 - 19			±100
			30 - 100	20 - 100			±50 ±100
CSM12 (2512)	1W		-	10 - 19			±100
			30 - 100	20 - 100			±50 ±100

For High Power Series

Item Type	Power Rating at 70°C	Operating Temp. Range	Max. Overload Current	Resistance Range (mΩ)				TCR (PPM/°C)
				±0.5%	±1%	±2%	±5%	
CSM02 (0402)	1/4W	-55 ~ +170°C	15.8A	-	5 - 6			±300
			13.4A	-	7 - 9			±200
			11.2A	30 - 50	10 - 50			±100
CSM03 (0603)	1/2W		22.7A	-	5 - 6			±150
			18.9A	-	7 - 9			±100
			15.8A	30 - 100	10 - 100			±100
CSM05 (0805)	3/4W		27.4A	-	5 - 9			±100
			19.4A	30 - 100	10 - 100			±50
CSM06 (1206)	1W		31.6A	-	5 - 9			±100
			22.4A	30 - 100	10 - 100			±50
CSM10 (2010)	1.5W		38.7A	-	5 - 9			±100
			27.4A	30 - 100	10 - 100			±50
CSM12 (2512)	2W		40.0A	-	5 - 9			±100
			28.3A	30 - 100	10 - 100			±50

Operating Voltage= $\sqrt{P \cdot R}$; Overload Voltage= $2.5 \cdot \sqrt{P \cdot R}$; Operating Current= $\sqrt{P/R}$

■ Viking is capable of manufacturing the optional spec based on customer's requirement.

■ Environmental Characteristics

For Standard Series

Item	Requirement	Test Method
Temperature Coefficient of Resistance (T.C.R.)	As Spec.	JIS-C-5201-1 4.8 IEC-60115-1 4.8 -55°C~+125°C, 25°C is the reference temperature
Short Time Overload	$\pm(0.5\%+0.05\Omega)$	JIS-C-5201-1 4.13 IEC-60115-1 4.13 5 X Rated Power for 5 seconds 2512 size: 4* Rated Power for 5 seconds. Other size: 5* Rated Power for 5 seconds.
Insulation Resistance	$\geq 10G$	JIS-C-5201-1 4.6 IEC-60115-1 4.6 Max. Overload Voltage for 1 minute
Endurance	$\pm(1.0\%+0.05\Omega)$	MIL-STD-202 Method 108A 70 $\pm$ 2°C, RCWV for 1000 hrs with 1.5 hrs "ON" and 0.5 hrs "OFF"
Damp Heat with Load	$\pm(1.0\%+0.05\Omega)$	JIS-C-5201-1 4.24 IEC-60115-1 4.24 40 $\pm$ 2°C, 90~95% R.H., RCWV for 1000 hrs with 1.5 hrs "ON" and 0.5 hr "OFF"
Dry Heat	$\pm(0.5\%+0.05\Omega)$	JIS-C-5201-1 4.23 IEC-60115-1 4.23.2 at +155 °C for 1000 hrs
Bending Strength	$\pm(1.0\%+0.05\Omega)$	JIS-C-5201-1 4.33 Bending once for 60 seconds 2010, 2512 sizes: 2mm Other sizes: 3mm
Solderability	95% min. coverage	JIS-C-5201-1 4.17 IEC-60115-1 4.17 245 $\pm$ 5°C for 3 seconds
Resistance to Soldering Heat	$\pm(0.5\%+0.05\Omega)$	JIS-C-5201-1 4.18 IEC-60115-1 4.18 260 $\pm$ 5°C for 10 seconds
Voltage Proof	No breakdown or flashover	JIS-C-5201-1 4.7 IEC-60115-1 4.7 1.42 times Max. Operating Voltage for 1 minute
Leaching	Individual leaching area $\leq 5\%$ Total leaching area $\leq 10\%$	JIS-C-5201-1 4.18 IEC-60068-2-58 8.2.1 260 $\pm$ 5°C for 30 seconds
Rapid Change of Temperature	$\pm(0.5\%+0.05\Omega)$	JIS-C-5201-1 4.19 IEC-60115-1 4.19 -55°C to +155°C, 5 cycles

RCWV(Rated Continuous Working Voltage)= $\sqrt{P \cdot R}$ or Max. Operating Voltage whichever is lower.

■ **Storage Temperature: 15~28°C; Humidity < 80%RH**

■ **Shelf Life: 2 years from production date.**

■ Environmental Characteristics

For High Power Series

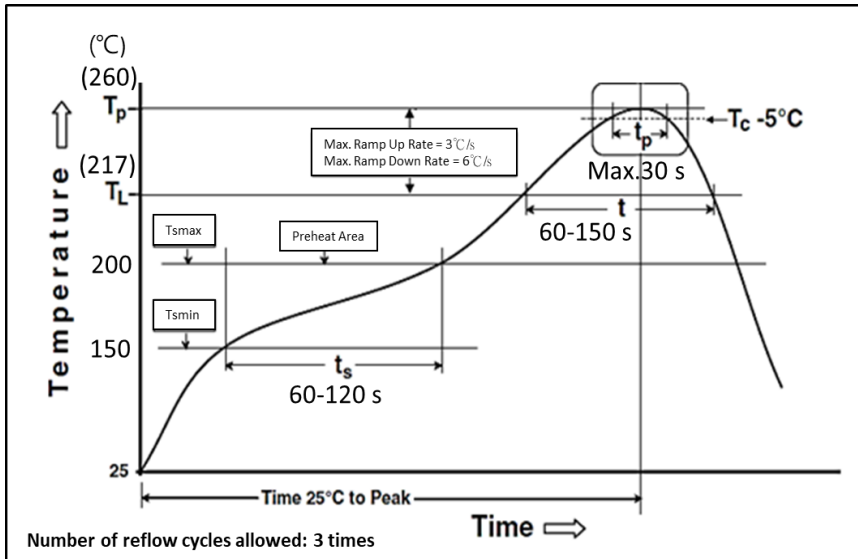
Item	Requirement	Test Method
Temperature Coefficient of Resistance (T.C.R.)	As Spec.	JIS-C-5201-1 4.8 IEC-60115-1 4.8 -55°C~+125°C, 25°C is the reference temperature
Short Time Overload	$\Delta R \leq \pm 1\%R$	JIS-C-5201-1 4.13 IEC-60115-1 4.13 5 X Rated Power for 5 seconds 2512 size: 4* Rated Power for 5 seconds. Other size: 5* Rated Power for 5 seconds.
Insulation Resistance	$\geq 1000M\Omega$	JIS-C-5201-1 4.6 IEC-60115-1 4.6 Max. Overload Voltage for 1 minute
Operational Life	$\Delta R \leq \pm 1\%R$	MIL-STD-202 Method 108 Condition D Steady State $T_A=125^\circ\text{C}$ at derated power. Measurement at 24 ± 4 hours after test conclusion
Biased Humidity	$\Delta R \leq \pm 1\%R$	MIL-STD-202 Method 103 85°C/85RH., 1000 hrs, apply 10% of operating power (current) or limiting element current whichever is lower
High Temperature Exposure	$\Delta R \leq \pm 1\%R$	MIL-STD-202 Method 108 at +155°C for 1000 hrs
Temperature Cycling	$\Delta R \leq \pm 1\%R$	JESD22 Method JA-104 -55°C to +125°C, 1000 cycles
Bending Strength (Board Flex)	$\Delta R \leq \pm 1\%R$	JIS-C-5201-1 4.33 Bending once for 60 seconds 2010, 2512 sizes: 2mm Other sizes: 3mm
Solderability	95% min. coverage	JIS-C-5201-1 4.17 IEC-60115-1 4.17 245±5°C for 3 seconds
Resistance to Soldering Heat	$\Delta R \leq \pm 1\%R$	JIS-C-5201-1 4.18 IEC-60115-1 4.18 260±5°C for 10 seconds
Voltage Proof	No breakdown or flashover	JIS-C-5201-1 4.7 IEC-60115-1 4.7 1.42 times Max. Operating Voltage for 1 minute
Resistance to solvents	Marking Unsmearred	MIL-STD-202 Method 215 Add Aqueous wash chemical - OKEM Clean or equivalent. Do not use banned solvents.
Mechanical Shock	$\Delta R \leq \pm 1\%R$	MIL-STD-202 Method 213 Wave Form: Tolerance for half sine shock pulse. Peak value is 100g's. Normal duration (D) is 6.
Vibration	$\Delta R \leq \pm 1\%R$	MIL-STD-202 Method 204 5 g's for 20 min., 12 cycles each of 3 orientations, 10-2000 Hz
ESD	$\Delta R \leq \pm 1\%R$	AEC-Q200-002 Human body model 0402 sizes: 1KV Other sizes: 2KV
Flammability	No ignition of the tissue paper or scorching or the pinewood board	UL-94 V-0 or V-1 are acceptable. Electrical test not required.
Terminal strength	No broken	AEC-Q200-006 Force of 1.8kg for 60 seconds

RCWV(Rated Continuous Working Voltage)= $\sqrt{P \cdot R}$ or Max. Operating Voltage whichever is lower.

■ **Storage Temperature: 15~28°C; Humidity < 80%RH**

■ **Shelf Life: 2 years from production date.**

■ Soldering Condition(IPC/JEDEC J-STD-020)



Reflow Profiles

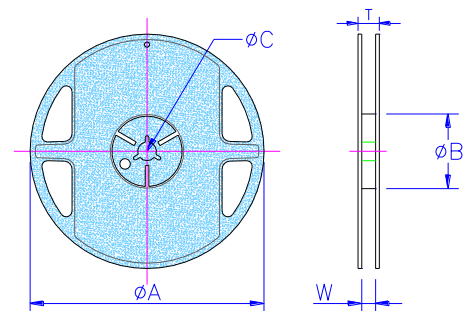
Profile Feature	Pb-Free Assembly
Preheat Min. Temperature (Tsmin) Max Temperature (Tsmx) Preheating time (ts) from (Tsmin to Tsmx)	150 °C 200 °C 60-120 seconds
Ramp-up rate (T_L to T_p)	3 °C/second max.
Liquidous temperature (T_L) Time (t_L) maintained above T_L	217 °C 60-150 seconds
Min. Peak temperature (T_p min)	235°C
Max. Peak temperature (T_p max)	260°C
Time (t_p) within 5 °C of the specified classification temperature (T_c)	30 seconds max.
Ramp-down rate (T_p to T_L)	6 °C/second max.
Time 25 °C to peak temperature	8 minutes max.

■ Packaging

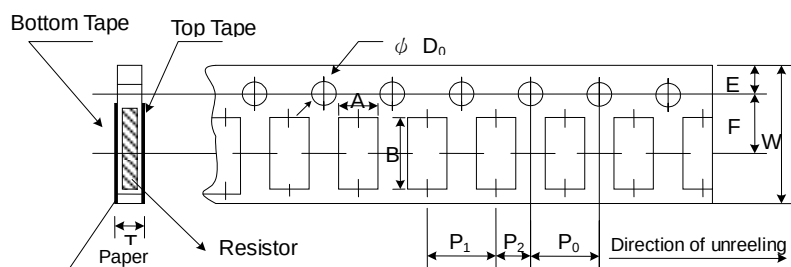
Packaging Quantity & Reel Specifications

Unit: mm

Type	ΦA	ΦB	ΦC	W	T	Paper Tape (EA)	Emboss Plastic Tape (EA)
CSM02	178.0±1.0	60.0±1.0	13.5±0.7	9.5±0.1	11.5±1.0	10,000	-
CSM03	178.0±1.0	60.0±1.0	13.5±0.7	9.5±0.1	11.5±1.0	5,000	-
CSM05	178.0±1.0	60.0±1.0	13.5±0.7	9.5±0.1	11.5±1.0	5,000	-
CSM06	178.0±1.0	60.0±1.0	13.5±0.7	9.5±0.1	11.5±1.0	5,000	-
CSM10	178.0±1.0	60.0±1.0	13.5±0.7	13.5±1.0	15.5±1.0	-	4,000
CSM12	178.0±1.0	60.0±1.0	13.5±0.7	13.5±1.0	15.5±1.0	-	4,000



Paper Tape Specifications

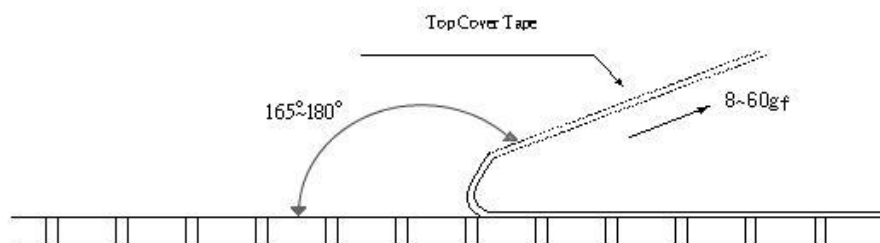


Unit: mm

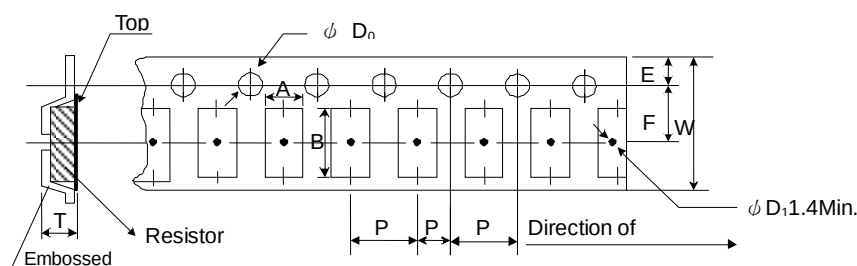
Current Sensing Metal Chip Resistor

Type	A	B	W	E	F	P ₀	P ₁	P ₂	ΦD ₀	T
CSM02	0.66±0.06	1.18±0.06	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	2.00±0.05	2.00±0.05	1.55±0.05	0.60±0.06
CSM03	1.10±0.10	1.85±0.10	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.60±0.05
CSM05	1.60±0.10	2.35±0.20	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.95±0.05
CSM06	1.90±0.10	3.50±0.20	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.95±0.05

- Peel force of top cover tape
- The peel speed shall be about 300mm/min±5%
- The peel force of top cover tape shall be between 8gf to 60gf



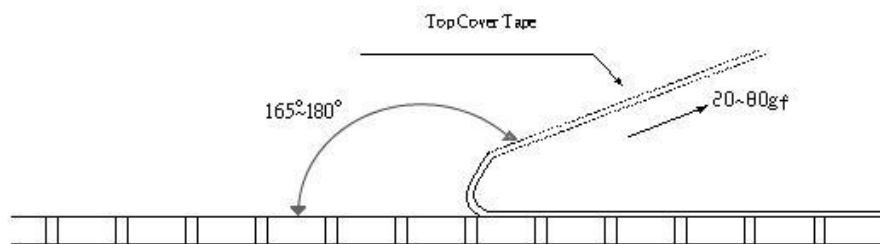
Embossed Plastic Tape Specifications



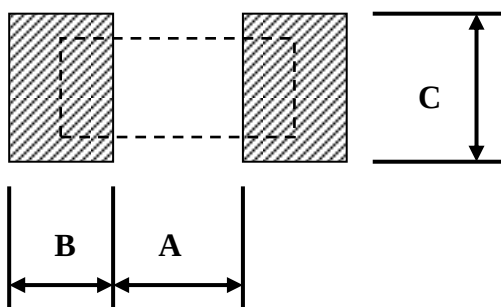
Unit: mm

Type	A	B	W	E	F	P ₀	P ₁	P ₂	ΦD ₀	T
CSM10	2.80±0.10	5.50±0.10	12.0±0.10	1.75±0.10	5.5±0.05	4.00±0.05	4.00±0.10	2.00±0.05	1.50+0.10	1.00±0.20
CSM12	3.50±0.10	6.70±0.10	12.0±0.10	1.75±0.10	5.5±0.05	4.00±0.05	4.00±0.10	2.00±0.05	1.50+0.10	1.00±0.20

- Peel force of top cover tape
- The peel speed shall be about 300mm/min±5%
- The peel force of top cover tape shall be between 20gf to 80gf



Recommend Land Pattern



Pad Layout

Type	Resistance Range	A (mm)	B (mm)	C (mm)	t (μm)
CSM02	5-50mΩ	0.50	0.50	0.60	35
CSM03	5-9mΩ	0.40	1.20	0.90	35
	10-100mΩ	0.70	1.05	0.90	35
CSM05	5-9mΩ	0.80	1.10	1.35	70
	10-100mΩ	1.00	1.00	1.35	70
CSM06	5-9mΩ	0.9	1.70	1.70	105
	10-100mΩ	1.50	1.40	1.70	105
CSM10	5-9mΩ	1.70	2.35	2.50	105
	10-100mΩ	2.80	1.80	2.50	105
CSM12	5-9mΩ	2.30	2.90	3.20	105
	10-100mΩ	3.60	2.25	3.20	105

t : copper foil minimum thickness of PCB

Marking

No Marking for 0402

For 0603

Type	Code
R10	0.100Ω
R01	0.010Ω
<u>035</u>	0.035Ω
<u>005</u>	0.005Ω

For 0805-2512

Type	Code
R100	0.100Ω
R050	0.050Ω
R010	0.010Ω
R005	0.005Ω